

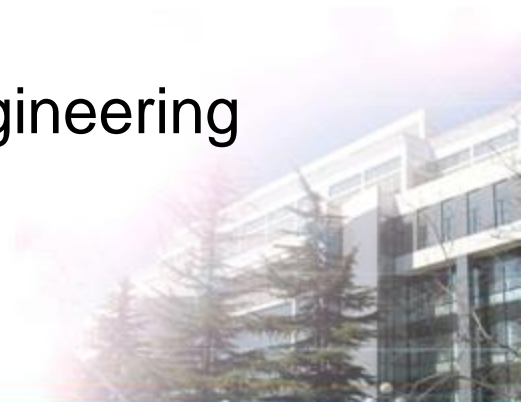


# **Analysis of Human-related Accidents and Assessment of Human Error Based on STAMP**

**Case study on a Minuteman (MM) III missile accident**

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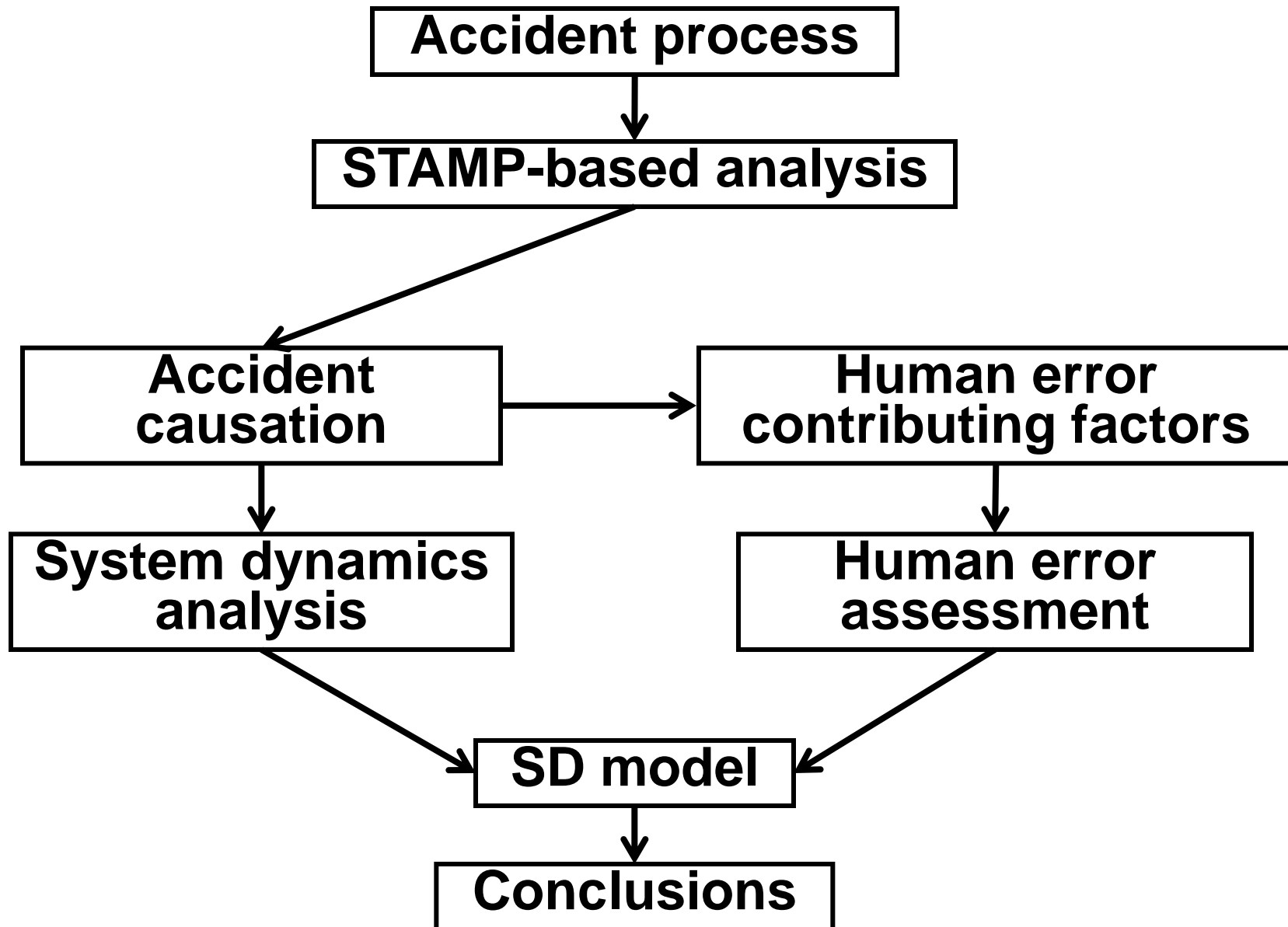
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- **Introduction**
- Accident process
- STAMP-based analysis
- Human error assessment
- Conclusion

- STAMP and STPA were used to analyze a MM III missile accident.
- The accident causation was identified and analyzed, and the dynamics and migration of system was discussed.
- Based on the accident causation, human error contributing factors was further elaborated, and the human error was quantified over time to measure system risk.

# Introduction



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## ■ **MM III missile**

- Conceived in the late 1950s and deployed in the early 1960s
- The only land-based Intercontinental Ballistic Missile (ICBM) in service in the United States
- In state of alert when the accident occurred on May 28, 2008.

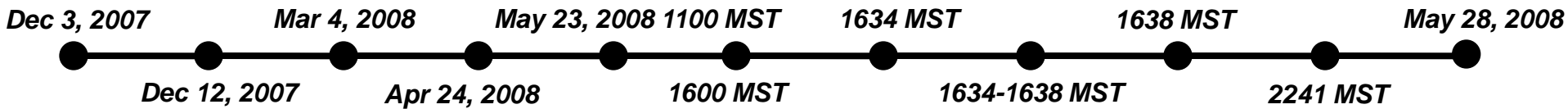
## ■ **Human involved in operation (monitoring) process of MM III**

- **Missile Combat Crew (MCC) 【on duty at Launch Control Center (LCC)】**
  - Monitor Launch Facility (LF) and missile through Monitoring System and periodic inspections.
- **Missile Maintenance Operations Center (MMOC)**
  - Direct the MCC to clear the fault remotely
  - Require MCC to keep monitoring the fault in a specified time period.
  - Or send a maintenance team to the LF

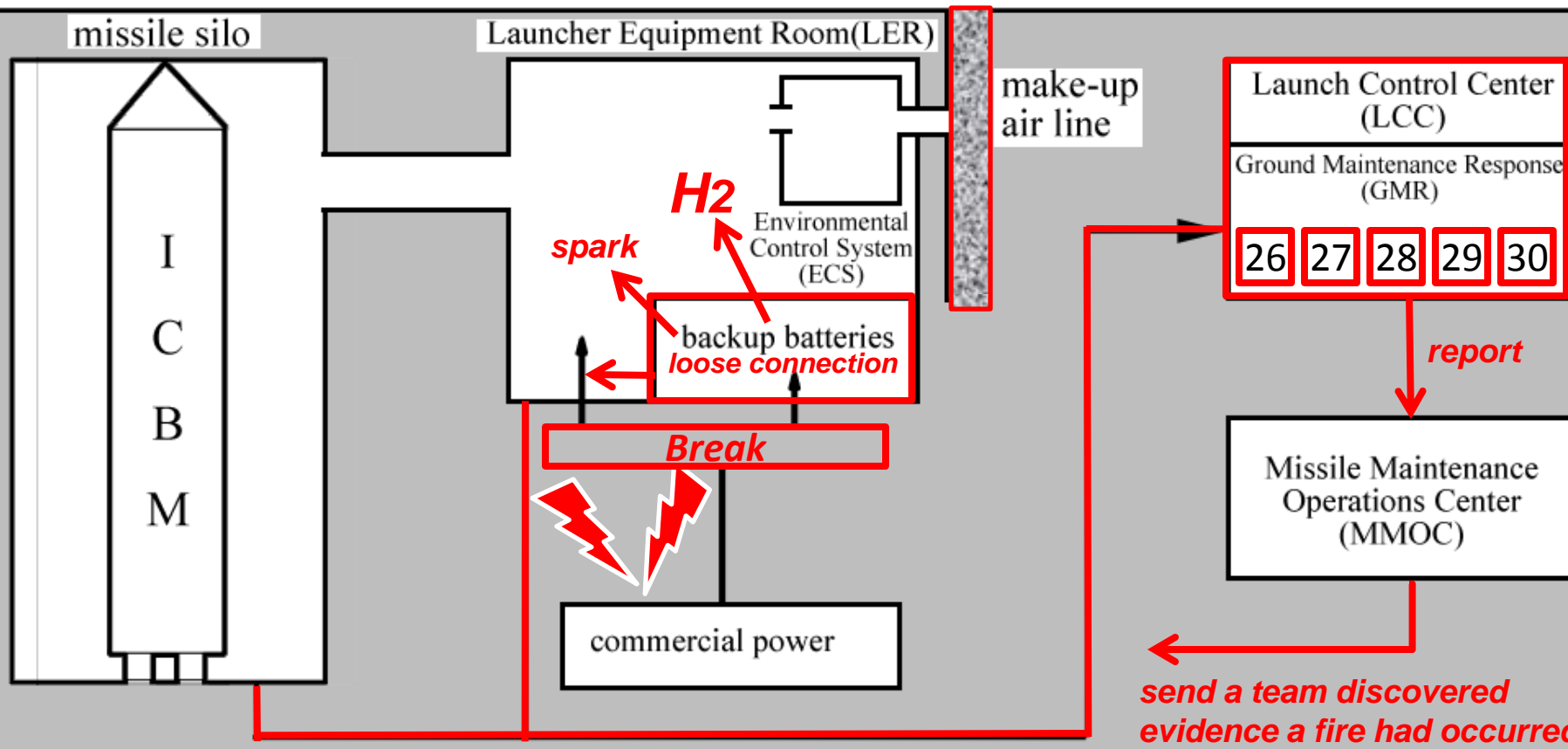
## ■ Accident introduction

- On May 23, 2008, a fire broke out in Minuteman (MM) III Launch Facility (LF) A06, located near F.E. Warren AFB, WY. Fortunately, the fire did not influence missile, but the most probable total damage estimate is \$1,029,855.77
- A loose connection on capacitor C101A of the battery charger inside A06's launcher equipment room (According to Accident Investigation Board Report)

# Minuteman (MM) III Launch Facility A06



~~May 23, 2008 1634 MST~~  
~~May 23, 2008 1600 MST~~ Tipped to backup power provided by a set of batteries allocated  
~~to the silo. The batteries were not fully charged, and the power was not  
 monitored. A loose connection in the wiring caused the batteries to  
 discharge, creating a spark that ignited hydrogen gas (H2) inside the LER.  
 The fire spread to the silo, causing a major explosion and the launch  
 of the missile. The fire caused significant damage to the facility and  
 the launch of the missile. The cause of the fire was a loose connection  
 in the wiring that caused the batteries to discharge, creating a spark  
 that ignited hydrogen gas (H2) inside the LER.~~





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- STEP1: Identify the system safety constraints and system requirements
- STEP2: Document the safety control structure controlling the hazard and enforcing the safety constraints
- STEP3: Analyze the hazards at the operation process level based on STPA
- STEP4: Moving up the levels of the safety control structure, determine how and why each successive higher level allow or contribute to the inadequate control at the current level

- **STEP1:** Identify the system safety constraints and system requirements.
  - Fire accident.
  - Safety constraints:
    - 1) Avoiding the **concurrency** of flammable substances, oxidizer and ignition source.
    - 2) Avoiding the **interaction** of flammable substances, oxidizer and ignition source.
- **STEP2:** Document the safety control structure to control the hazard and enforce the safety constraints.

# STAMP-based analysis

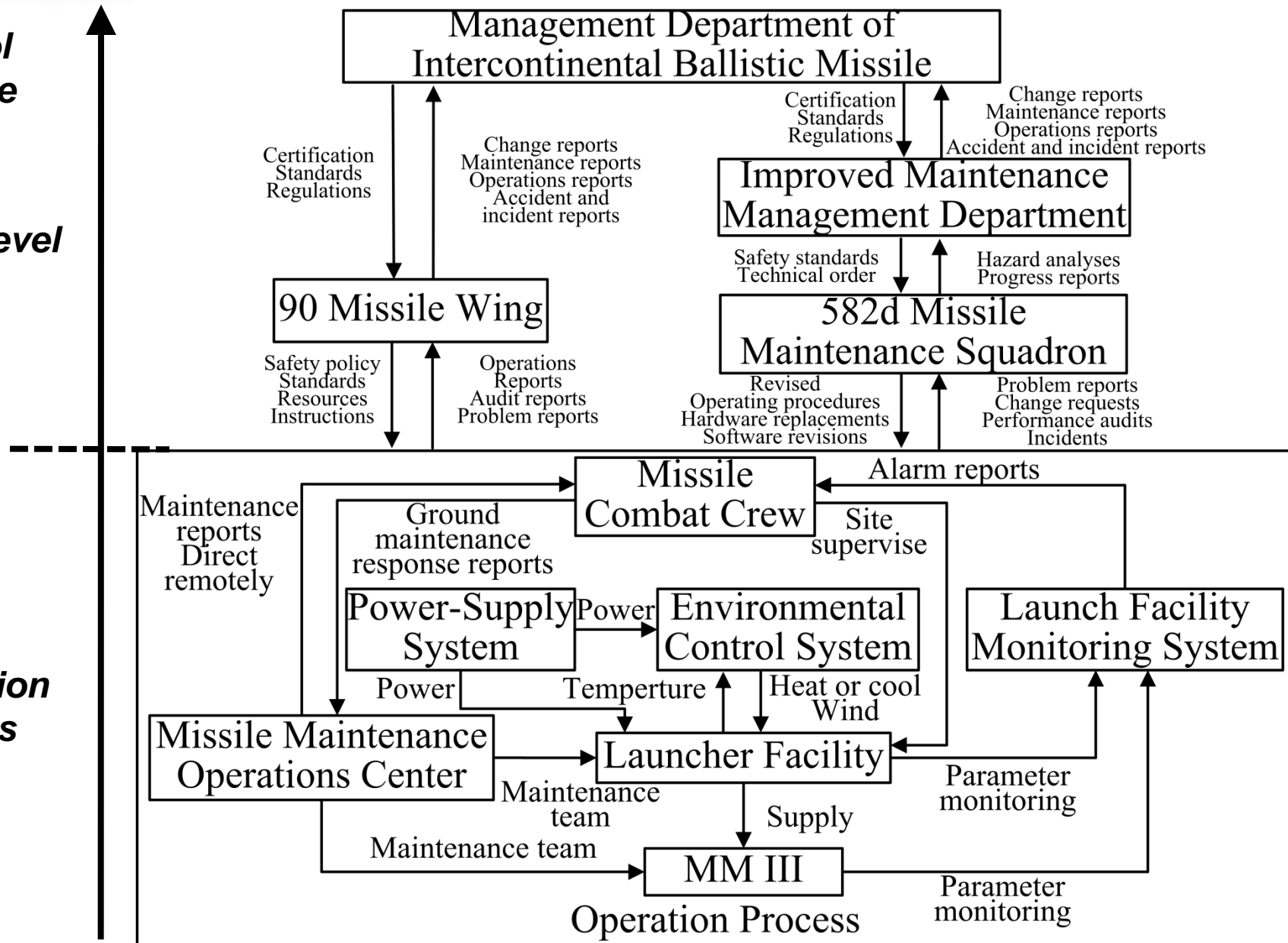


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■ **Control Structure**

*High level*

*Operation process*





- STEP3: Analyze the hazards at the operation process level based on STPA.

# STAMP-based analysis

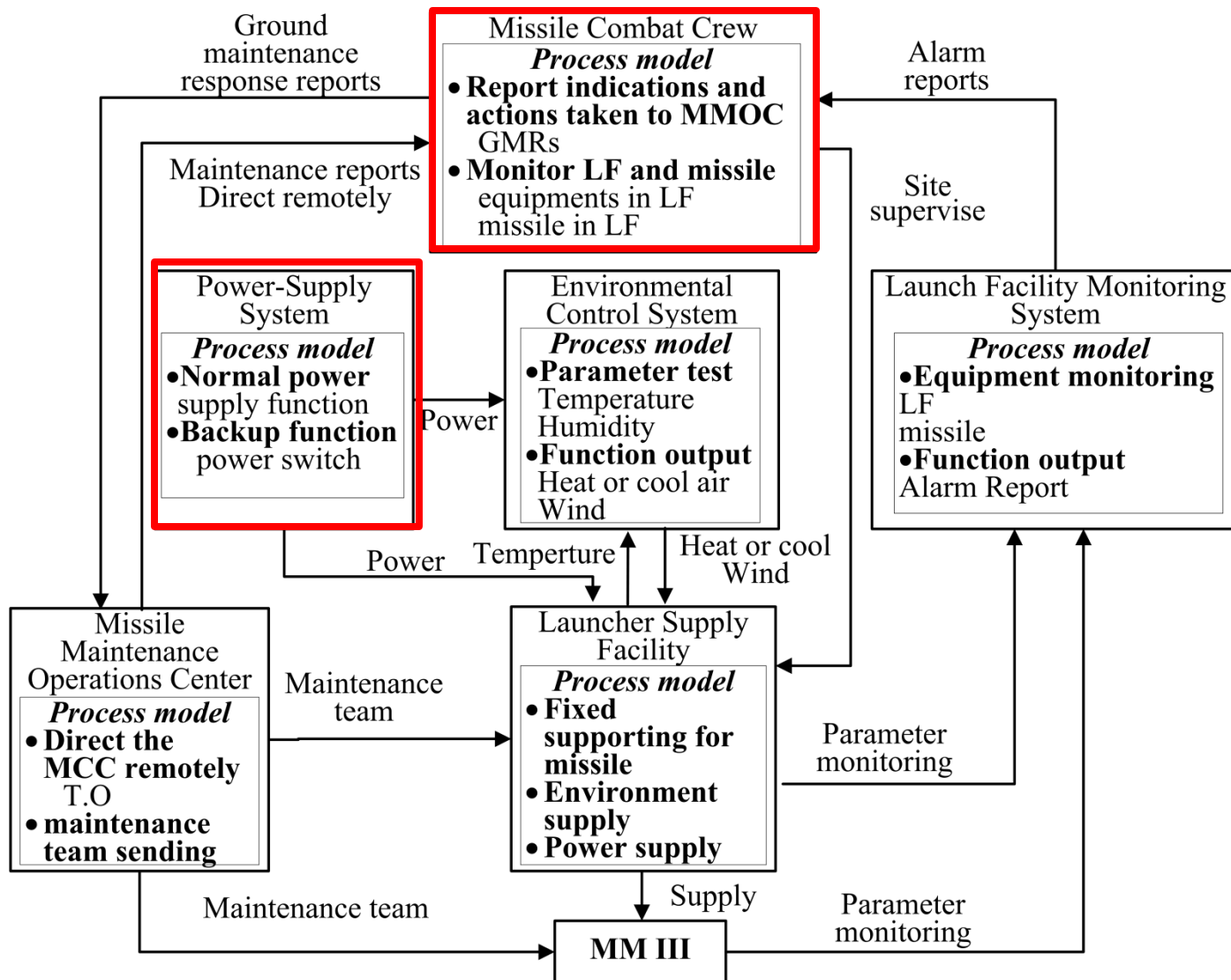


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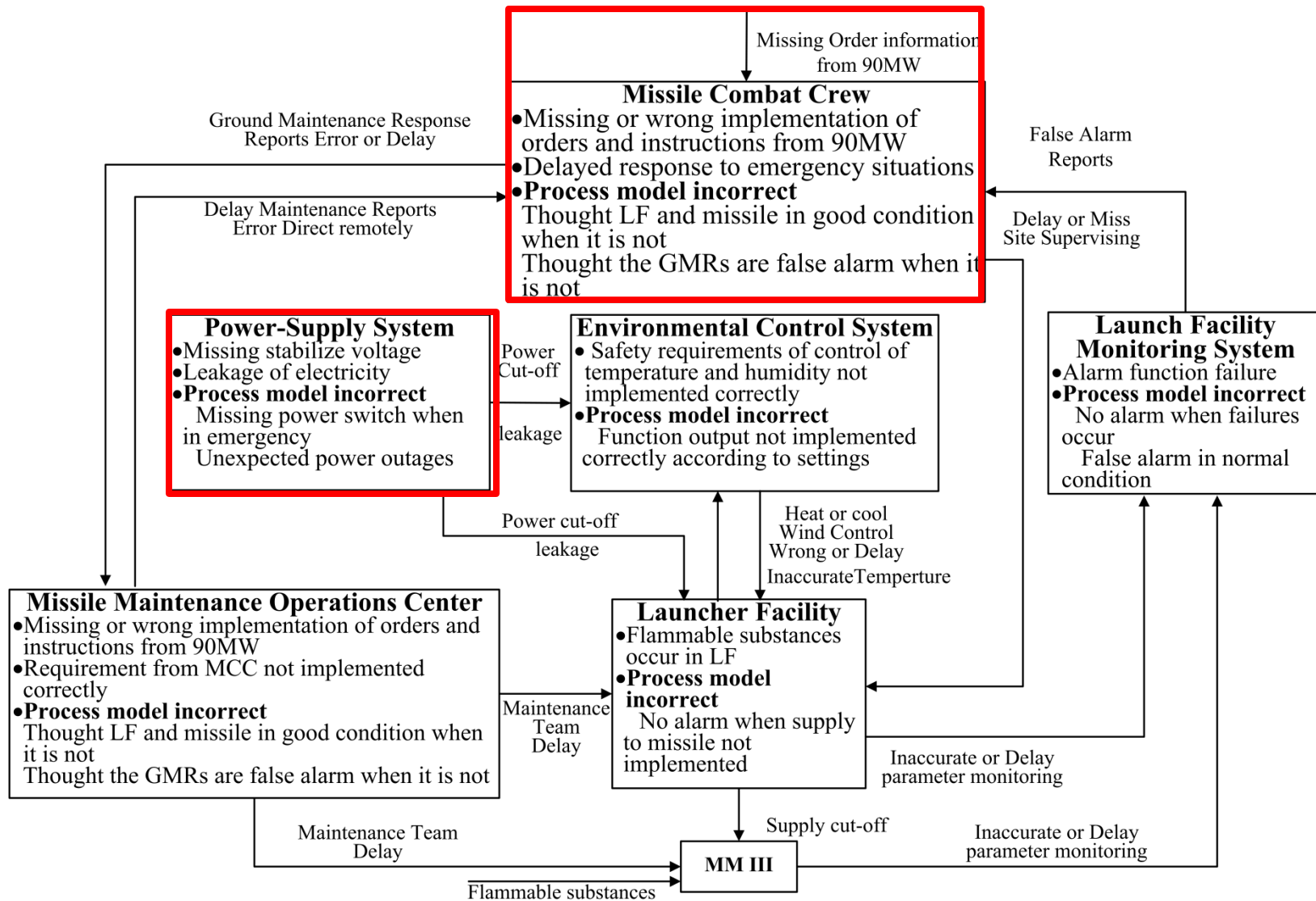
- Unsafe control actions for all controllers in operation process

Controller	Control action	a.Not Providing	b.Providing	c.Wrong Time or Order	d.Stopped Too Soon or Applied Too Long
MCC	Report indications and actions taken to MMOC	No reports	Inappropriate or missing reports	Delayed report	
	Monitor LF and missile	Missing Monitor	Ignore the monitoring information and GMRs.	Delayed respond to emergency situations	
MMOC	Direct the MCC to clear the fault remotely	No response in the time	Inappropriate or wrong direction	Delayed direct	
	Send maintenance team to the LF	No response in the time		Delayed send	
Launch Facility Monitoring System	Monitor physical system operation	No alarm when failures occur	False alarm	Delayed alarm	
Power-Supply System	Power supply	No automatically switched to backup power when emergency situations occur invalid	Unstable electrical frequency; Leakage of electricity		Unexpected power outages
Environmental Control System	Control the temperature and humidity in LF	temperature and humidity control; Inappropriate parameter test			Too high or too low control sensitivity

## ■ Process model for operation process.

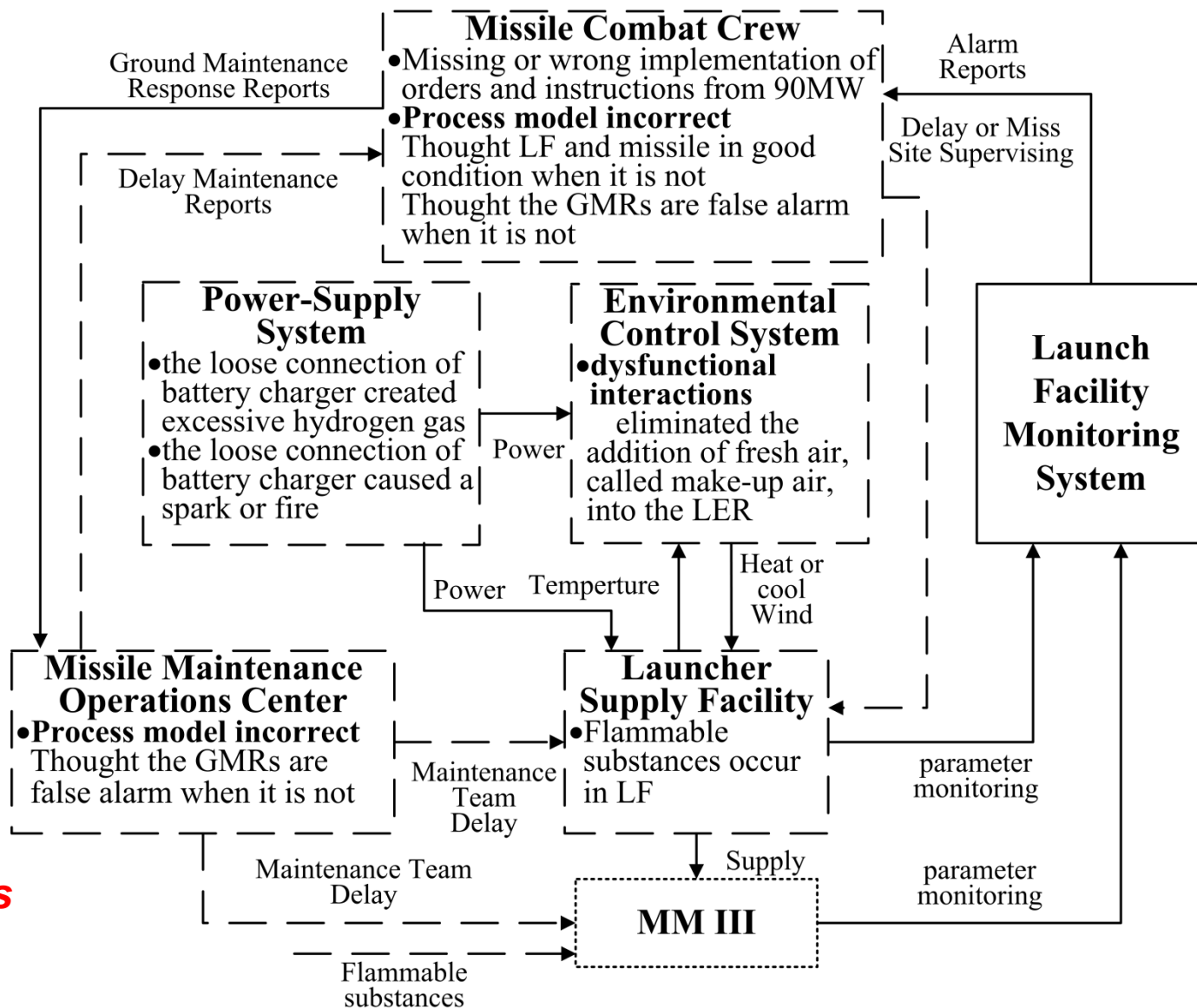


## ■ Causal factor analysis





## ■ The structure at the time of the accident



**half of structure is ineffective**

- Loose connection on capacitor of the battery charger caused the emergence of flammable substances( $H_2$ ) and ignition source (electrical arcing caused a fire or spark)
- MCC, MMOC and other controllers were neither in the right place, nor inspected periodically when accident happened, which triggered the interaction of flammable substances, oxidizer and ignition source
- Inadequate human-related control in operation process is exacerbated with the degraded quality of physical system (e.g. the false alarm)
- Dysfunctional interaction:  
New ECS eliminated the addition of fresh air into the LER, exacerbated the accumulation of  $H_2$

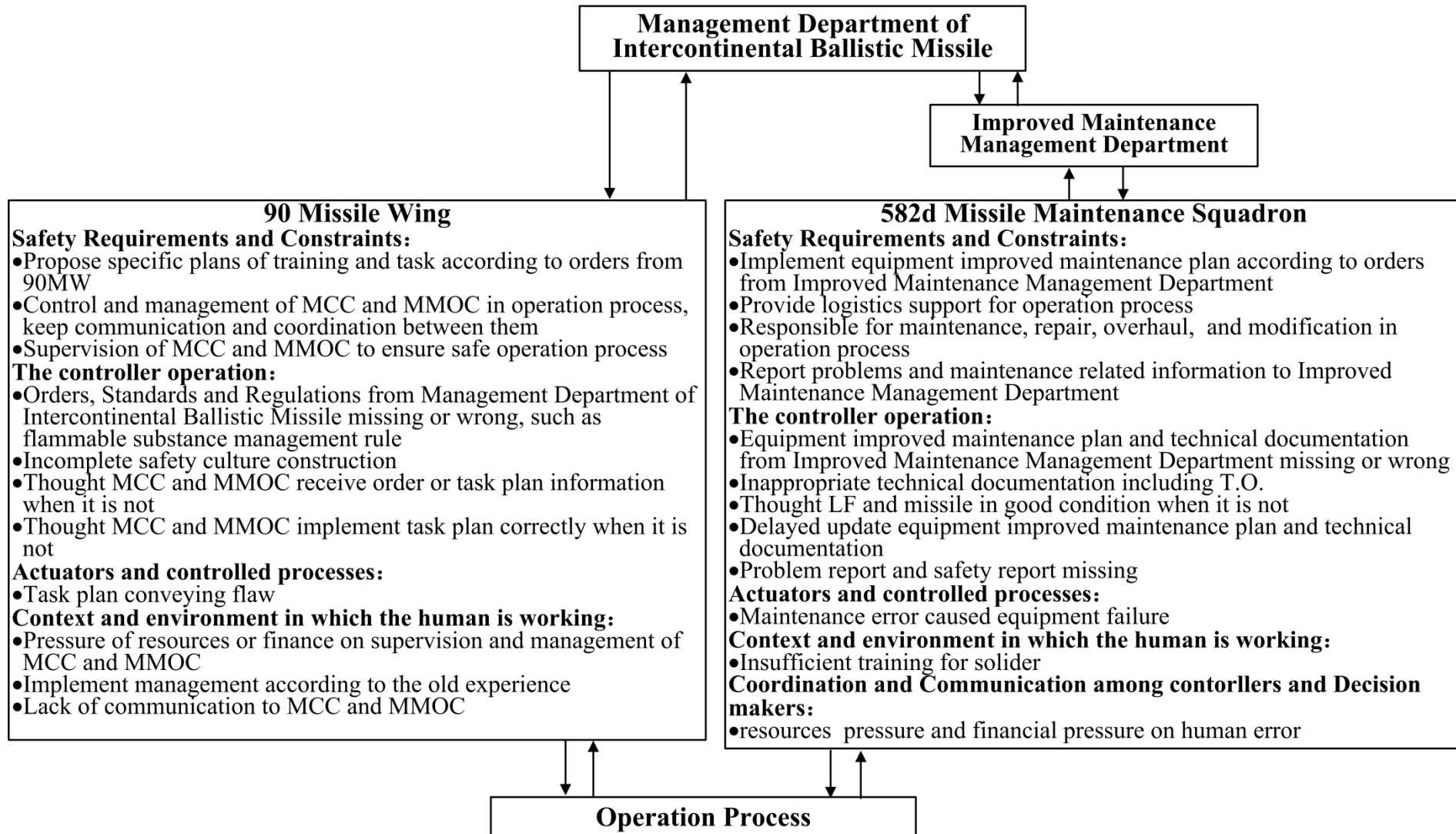


- STEP4: Moving up the levels of the safety control structure, determine how and why each successive higher level allowed or contributed to the inadequate control at the current level

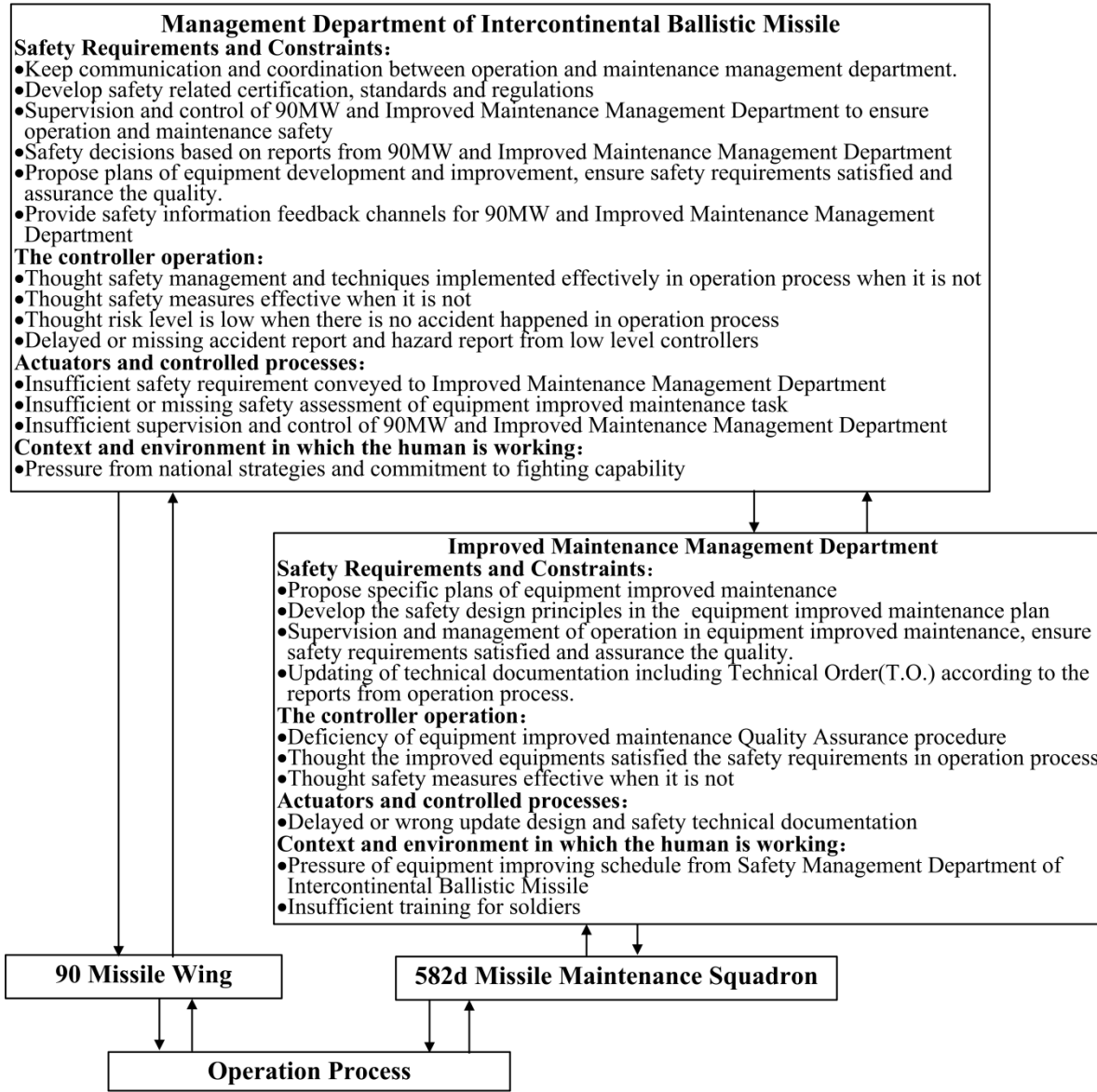
# STAMP-based analysis



## ■ Analysis of controllers in high level



## ■ Analysis of controllers in high level





- Management department thought that the missile itself is more important than other supporting equipments in LF, and techniques more significant than management, which risked a huge misallocation of resources. Thus the improving plan of supporting equipments was ignored (unlike MM III), technical documents was updated with delay, and discussion work of new ECS was insufficient.
- Ignorance of safety management broke the human-related control in operation process, due to laxer implementations of periodical inspections, which is exacerbated with the degraded quality of physical system (e.g. the false alarm)
- Missing or delayed reports from lower levels to higher levels, because management department thought safety management and techniques implemented effectively and safety measures effective in operation process when they are not

- ✓ Introduction
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- Most of major accidents result from a migration of the system toward decreasing safety margins over time.
- Changing (human-related) factors cause the variation of system state:
  - Operation process:
    - the quality degradation of equipments (e.g. the false alarm)
    - personal safety awareness (task pressure, personal commitment, training experience)
  - The management controllers:
    - a contradiction between management commitment to system goal (e.g. fighting capability, profit) and that to safety
    - lax supervision and control due to a long term non-accident state and a bounce after an accident.





## ■ Measurement for system risk

- Widely used:  
accident/incident rate
- Human-related accident:  
Human Error Probability (HEP) was used
- Advantage:
  - based on Human Reliability Analysis (HRA) that has been relatively developed.
  - a more specific measurement than general accident/incident rate

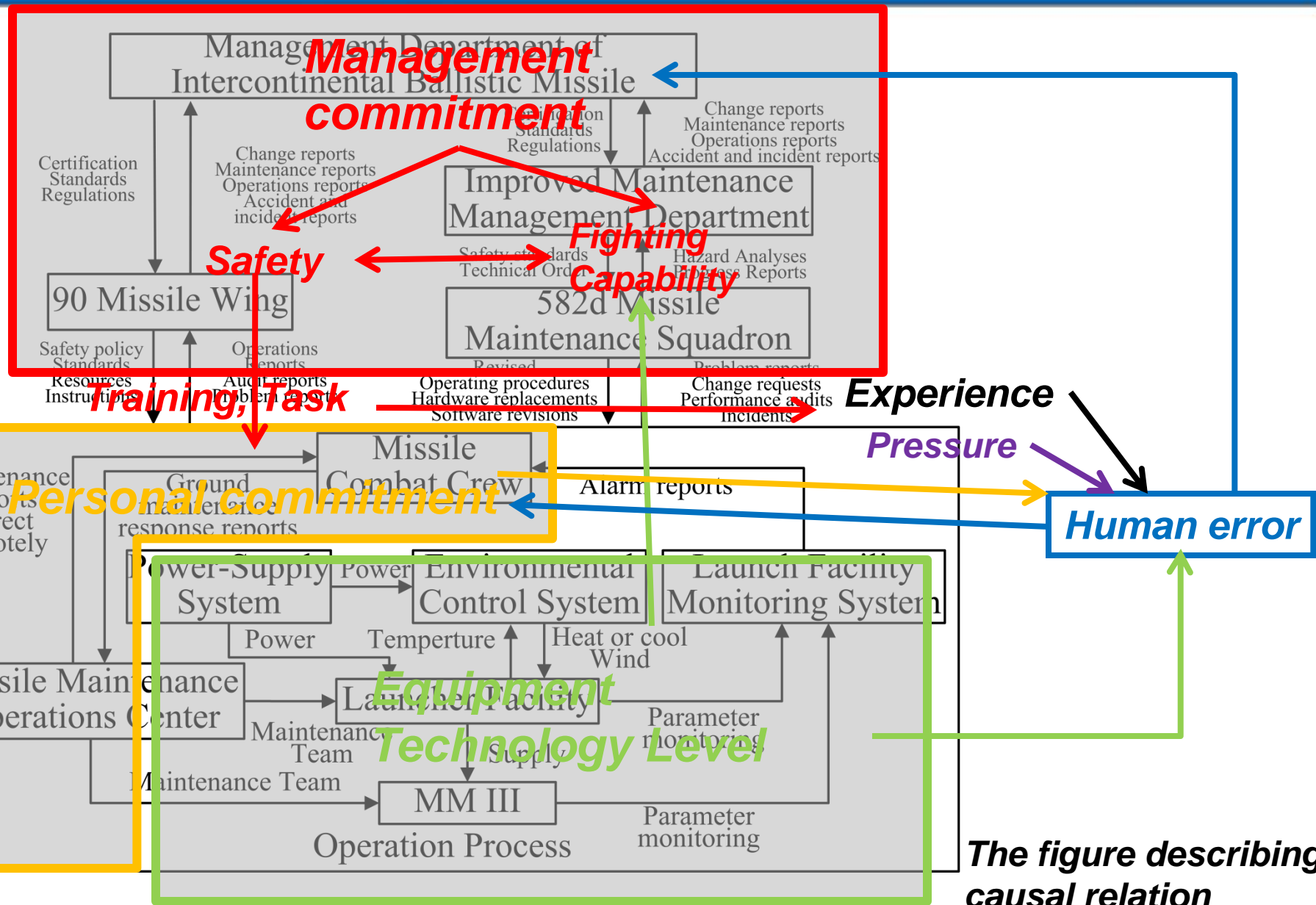
## ■ Human error contributing factors:

- management
- task pressure
- experience
- safety awareness
- equipment quality degradation

■ All the factors change over time, so the HEP is probably a changing variable from a view of long term

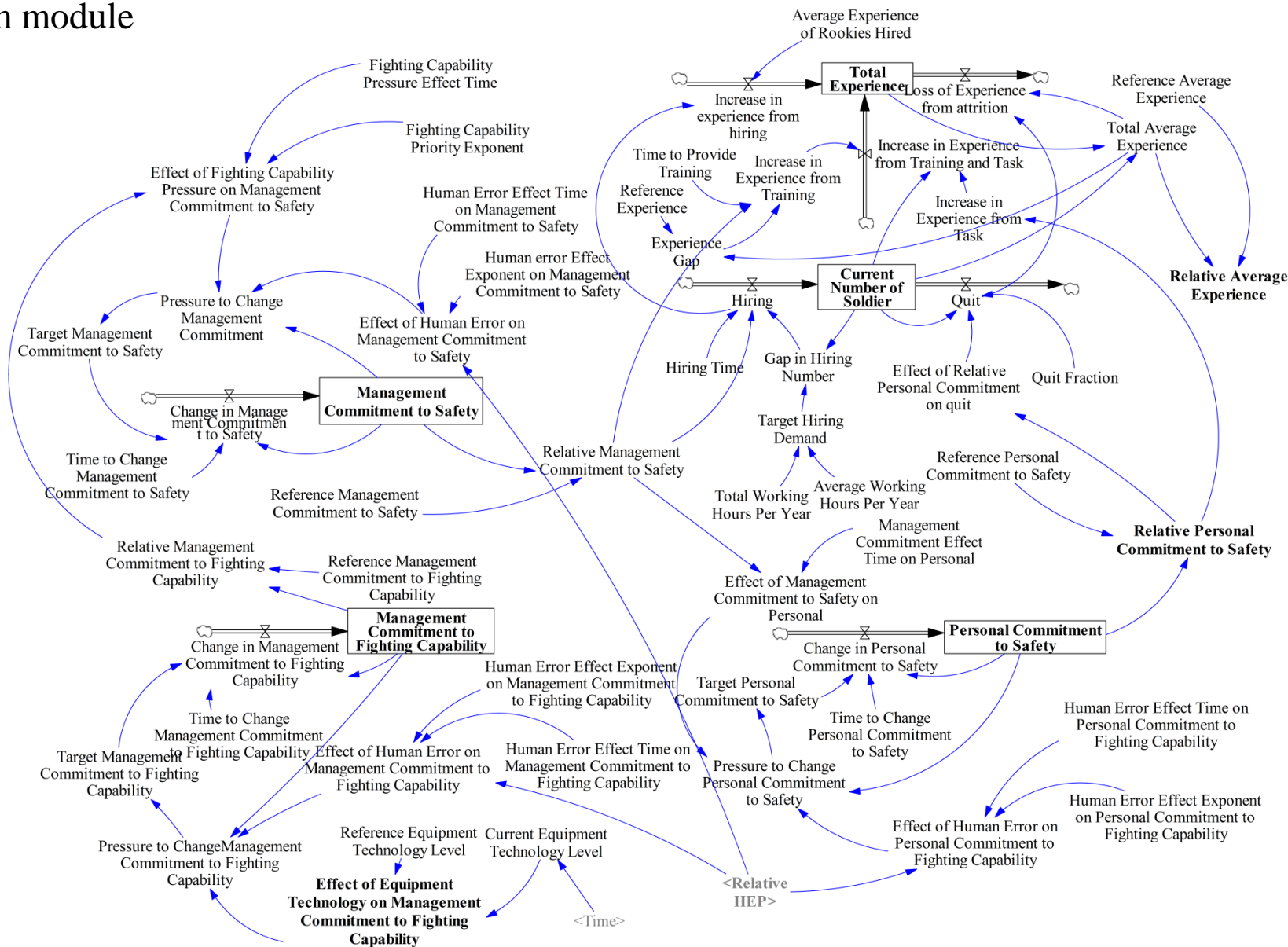
■ System Dynamics was used to analyze the complex relationship among these factors

# Human error assessment

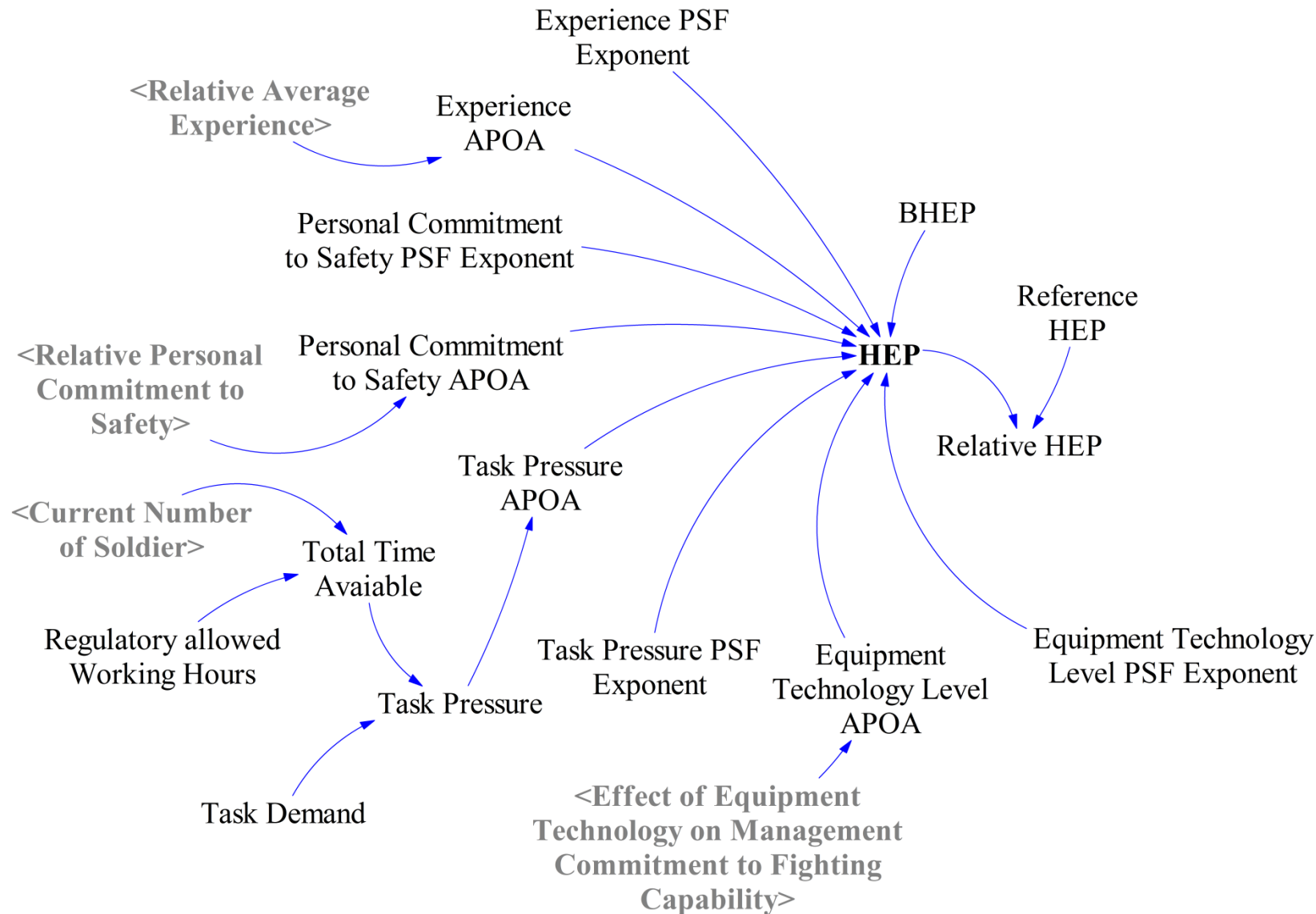


The figure describing causal relation

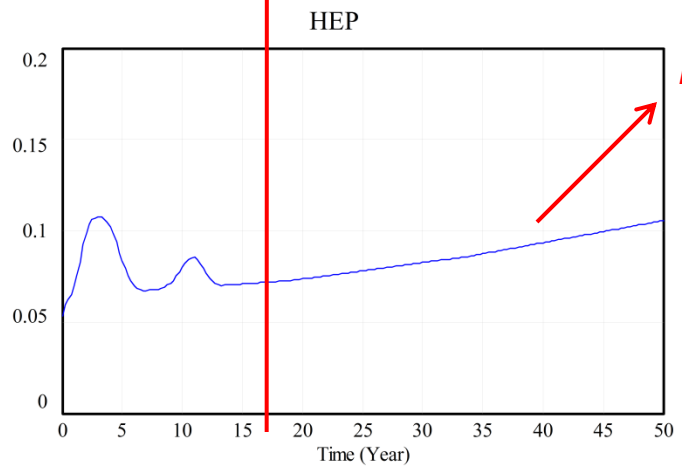
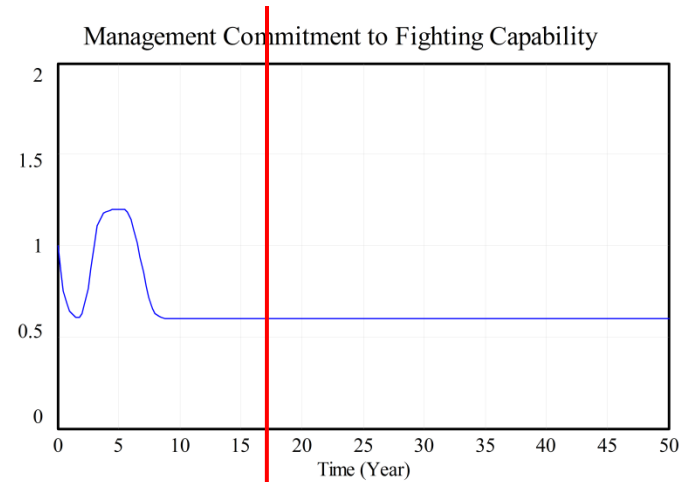
## System module



## Human error module



## ■ Results and discussion





- Human error contributing factors should be focused on
  - experience, personal commitment (safety awareness), pressure, equipment technology level (e.g. man-machine interface)
- The human-related variables fluctuate in the early time period, with the amplitude getting less
  - Because management has effect on personal commitment, but the effect is decreasing due to degenerate physical system.
  - some measurements should be adopted to keep HEP as low as possible.:
    - better equipment technology level
    - management pay enough attention on human error
- HEP keeps increasing during the mid-late period
  - degenerate physical system is dominant in contributing factors
  - the critical increasing/decreasing factors (e.g. equipment technology level )should be focused more on

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- In operation process, prevent the failures of all controllers to missile in the same time.
  - (MCC, MMOC, Monitoring system)
- Management department should pay balanced attention to each aspect in the system, by changing its “process model”
  - safety & fighting capability, management & technology
- Better control and feedback channel to ensure the real system state informed to all controllers
- Analyze accident causes from a view of system
  - not just replace the battery charger



# Thanks!

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