

# Particle Accelerators - Their Hazards and the Perception of Safety

OVERVIEW AND LESSONS LEARNED

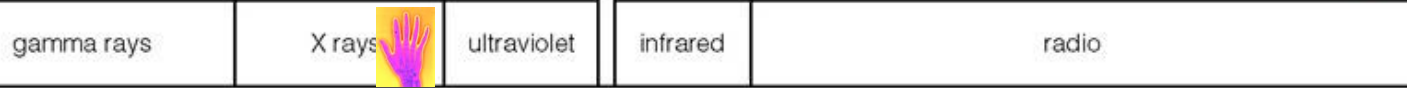
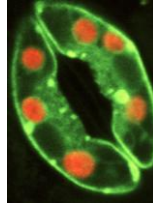
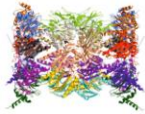
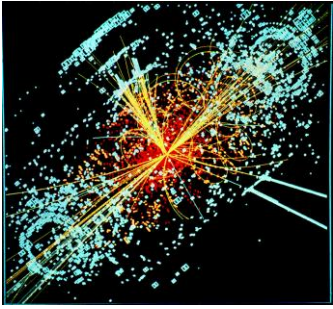


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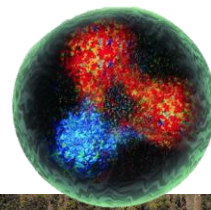
# Particle Accelerators

- **Medical** – Therapy, Surgery, Imagery, Isotope Production
- **Industrial** – Material Fabrication, Sterilization, Inspection
- **Material Science** - Probe Atomic Structure, Build Materials at Atomic scale, Waste Treatment
- **Fundamental Research** – Study of Constituents of Matter, Energy, and Binding Forces

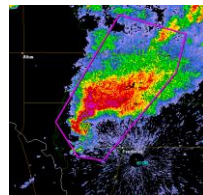
Resolution of a probe is inversely proportional to the energy of the probe – Smaller resolution requires higher energy.



$10^{14}$



$10^{10}$

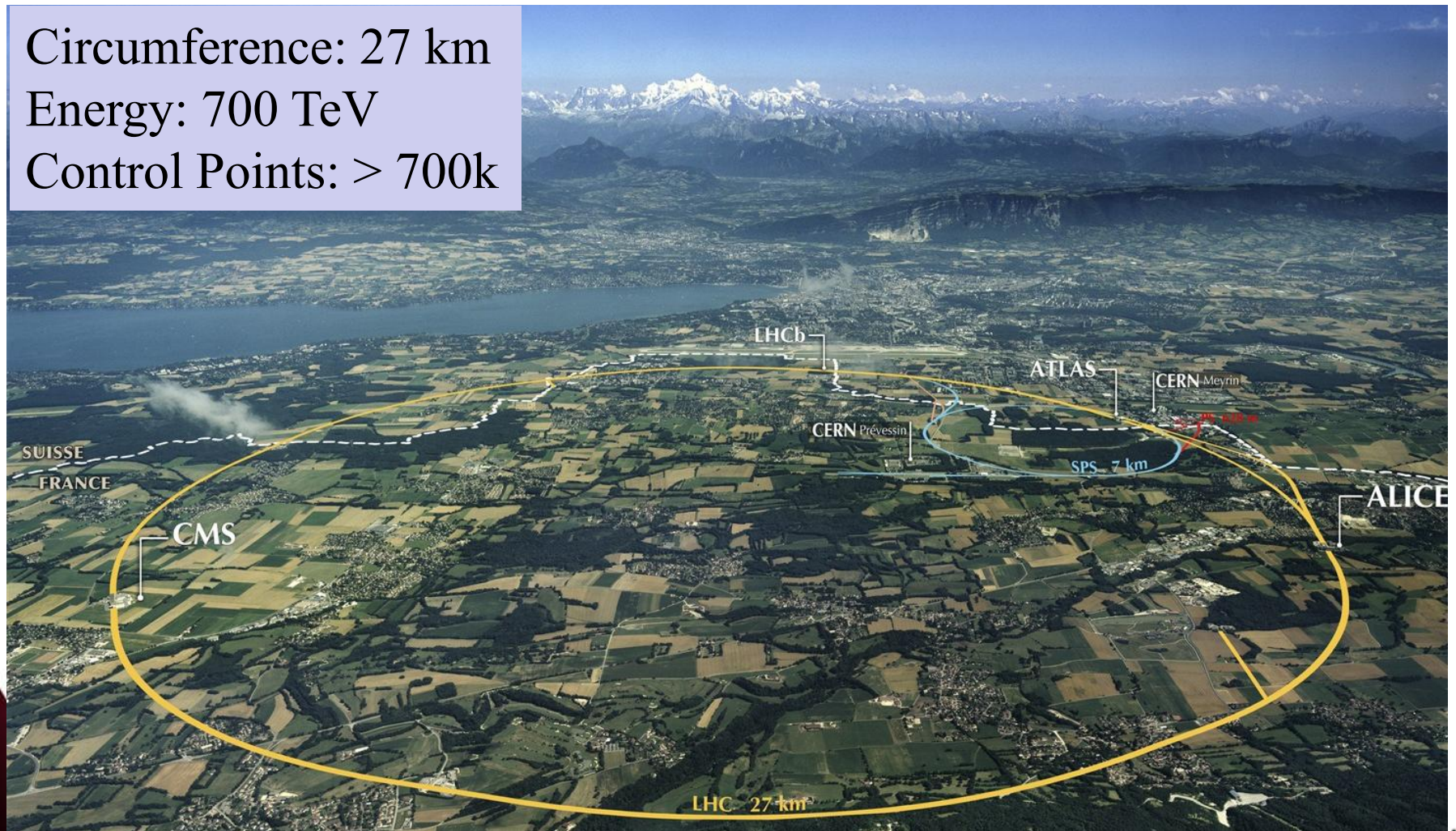


# MIT Bates



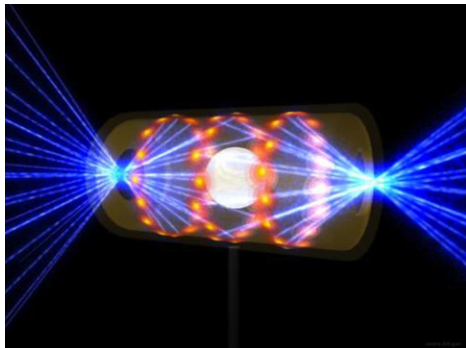
# Large Hadron Collider Geneva, Switzerland

Circumference: 27 km  
Energy: 700 TeV  
Control Points: > 700k



# Fusion Facilities

- 94 PW Class Lasers  
Focus on a 1mm Bead



National Ignition Facility

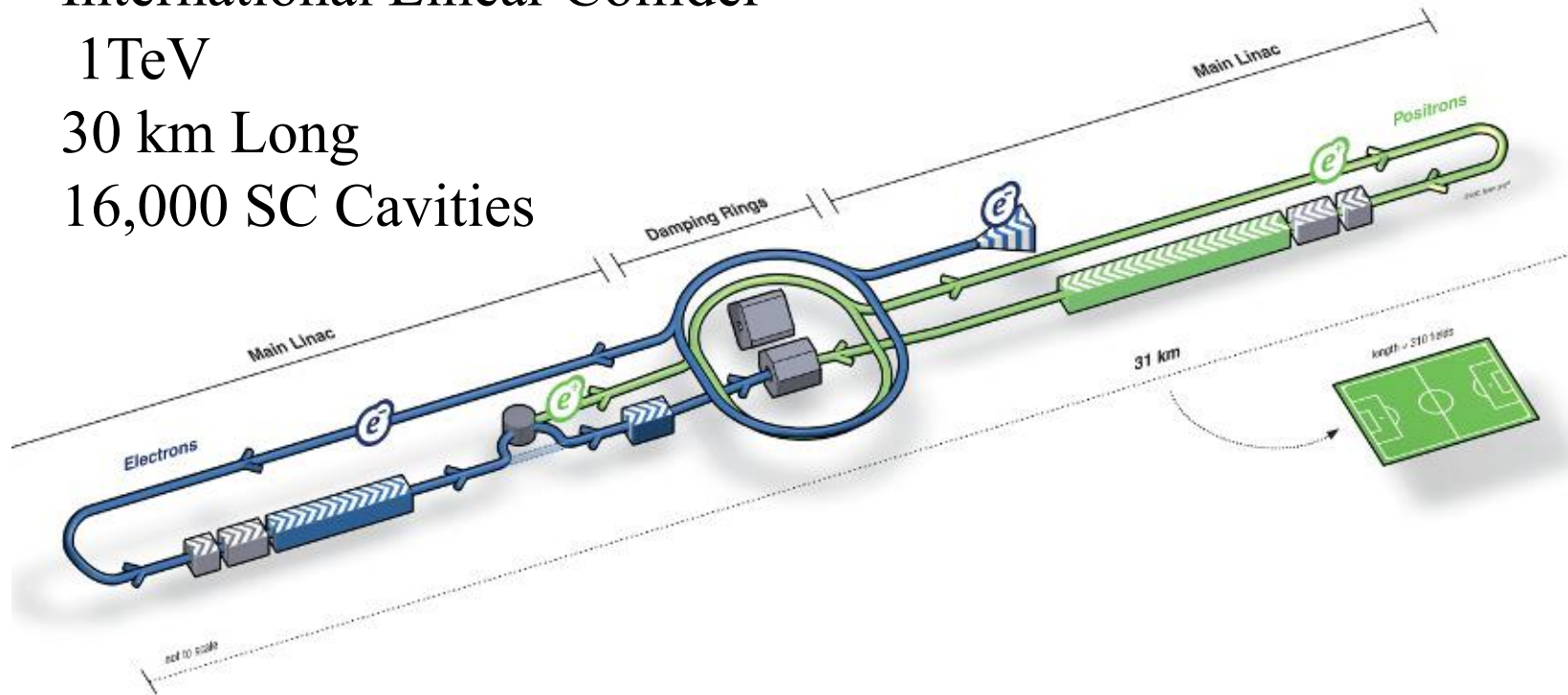
# Next Generation

International Linear Collider

1TeV

30 km Long

16,000 SC Cavities



# Jefferson Lab

- Continuous Electron Beam Accelerator Facility (CEBAF)
  - 6 GeV, 1MW electron Accelerator
  - Superconducting Accelerators @ 1.8 Kelvin, 30,000 l He
  - Three Experimental Endstations, Magnetic Fields > 15 T
  - 12GeV upgrade under way
- Free Electron Laser
  - 20 kW IR through 2 kW UV
  - Energy Recovery Recirculating Linac



# JLab Facility Large Scale Hazards

| Hazard Area          | Prompt Ionizing Radiation | RF non-Ionizing Radiation | Laser Non-ionizing Radiation | Electrocution | Oxygen Deficiency |
|----------------------|---------------------------|---------------------------|------------------------------|---------------|-------------------|
| CEBAF                | ✓                         | ✓                         | ✓                            | ✓             | ✓                 |
| FEL                  | ✓                         | ✓                         | ✓                            | ✓             | ✓                 |
| Injector Test Cave   | ✓                         |                           | ✓                            | ✓             |                   |
| Cryomodule Test Area | ✓                         | ✓                         |                              |               | ✓                 |
| Vertical Test Area   | ✓                         | ✓                         |                              |               |                   |

# Beam Loss

- 1MW beam can burn through 1/8" steel in 50 uS



# JLab Safety Systems

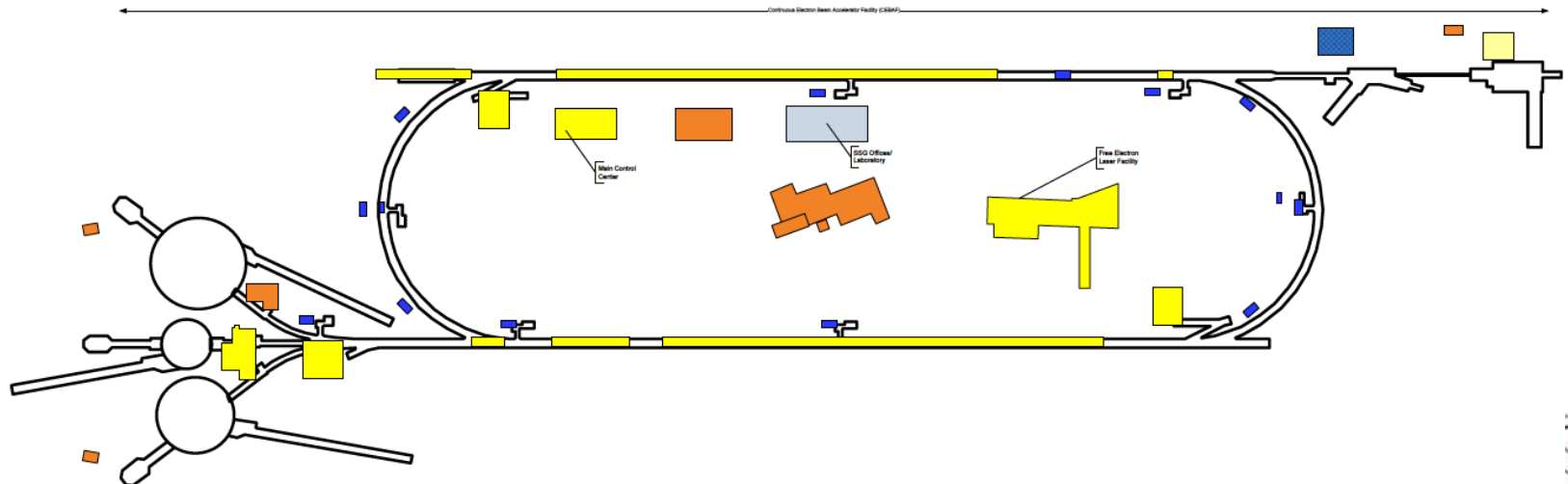
- Personnel Safety Systems
  - Access Controls
  - Critical Devices
  - Equipment Interlocks
  - Audio and Visual Warnings
  - Oxygen Deficiency Monitoring
- Machine Protection Systems
  - Beam Loss Monitoring
  - Fast Shutdown
- Safety Envelope Monitoring

# CEBAF Personnel Safety Systems

- Access Controls and Interlocks
- Radiation Monitoring
- ODH Monitoring
- 7 Operational Segments
  - Separate, Redundant Safety Systems
  - Can Operate Independently
  - 3,000 total control parameters



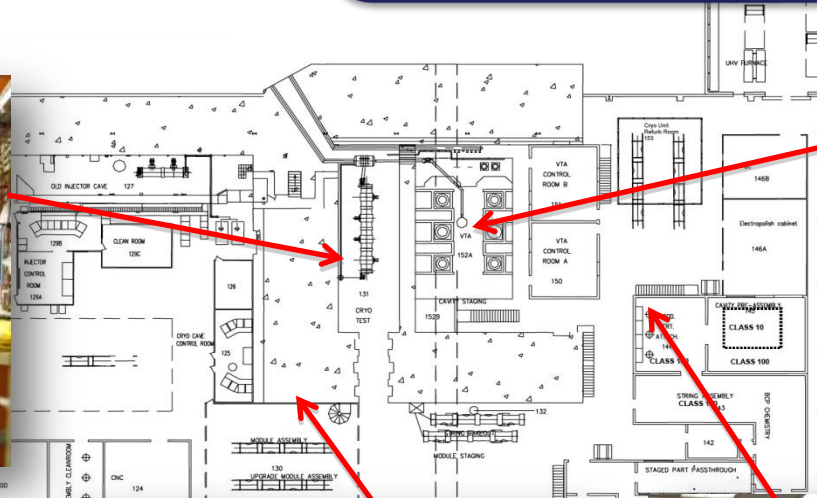
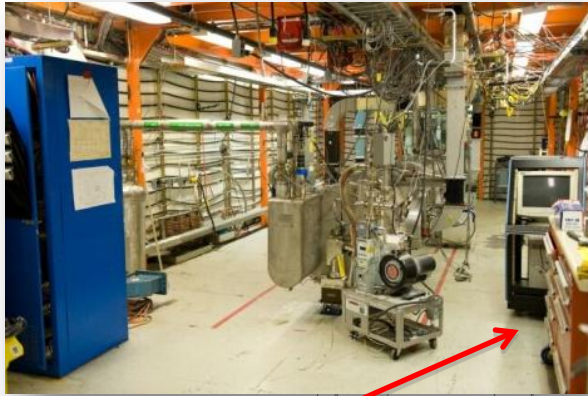
*100 MV Cryomodule*



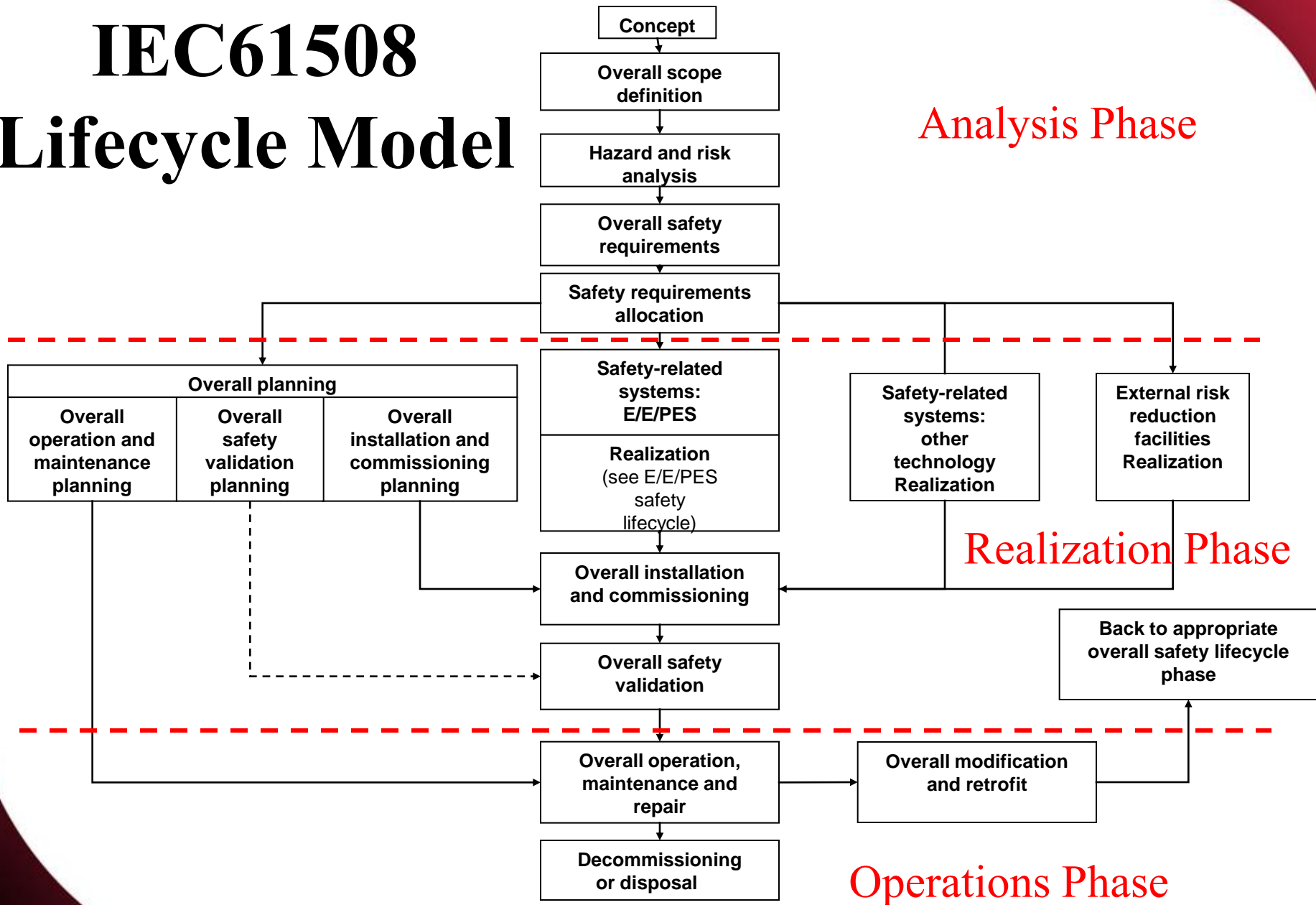
# Production/R&D Facilities

- Machinery
- Acid Processing
- Prompt Ionizing Radiation
- Lasers

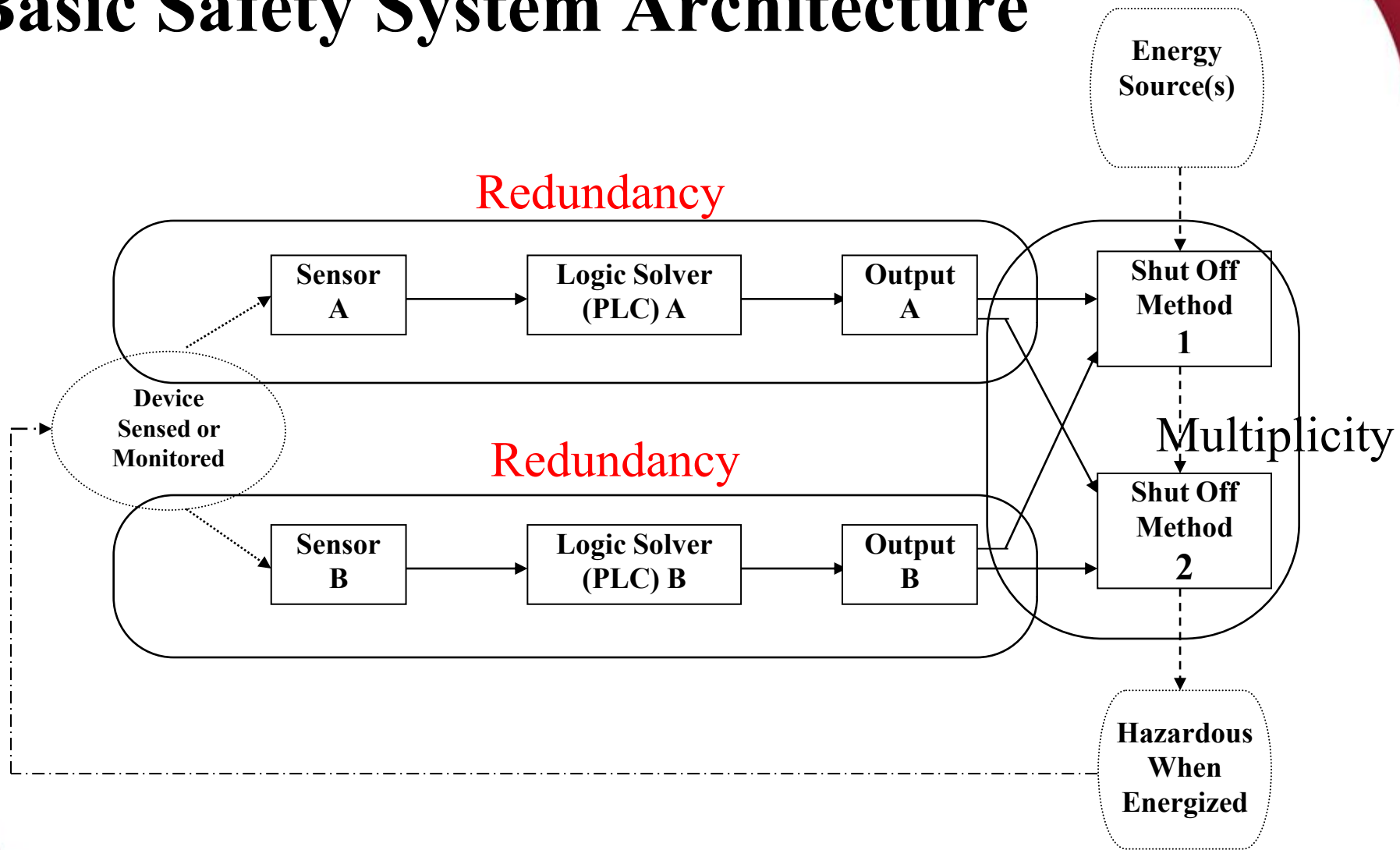
Lesson Learned:  
Next Generation Superconducting Cavities  
Generate Enough Radiation to Activate the  
Surrounding Material



# IEC61508 Lifecycle Model



# Basic Safety System Architecture



# Context?

# Constraints?

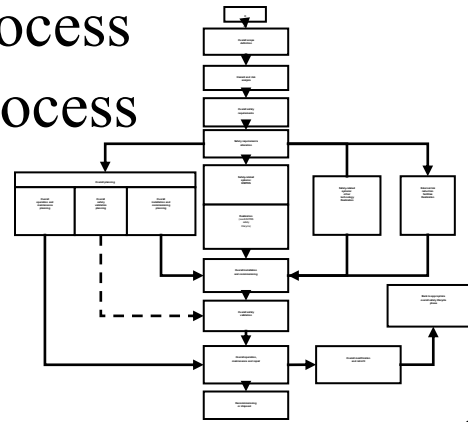
Management Process

Systems Engineering Process

Controls Engineering Process

Software Engineering  
Process

Assurance Process





# Oxygen Deficiency

- He can inert tunnel to  $< 6\% \text{ O}_2$
- Oxygen Monitors in Tunnel
- Penetrations sealed for Radiation and Fire Safety



Lesson Learned:  
Fluorescent Lights Extinguish  
During Release.

Lesson Learned:  
Have procedures in place for times  
when the ODH system is off-line.

# JLab Safety Systems Management

- Systems Engineering Process
  - Systems Assurance
  - Software Assurance
  - Cyber Security Assurance
- Based on IEEE/IEC 15288/12207
- Borrow heavily from Aerospace and Chemical Industries

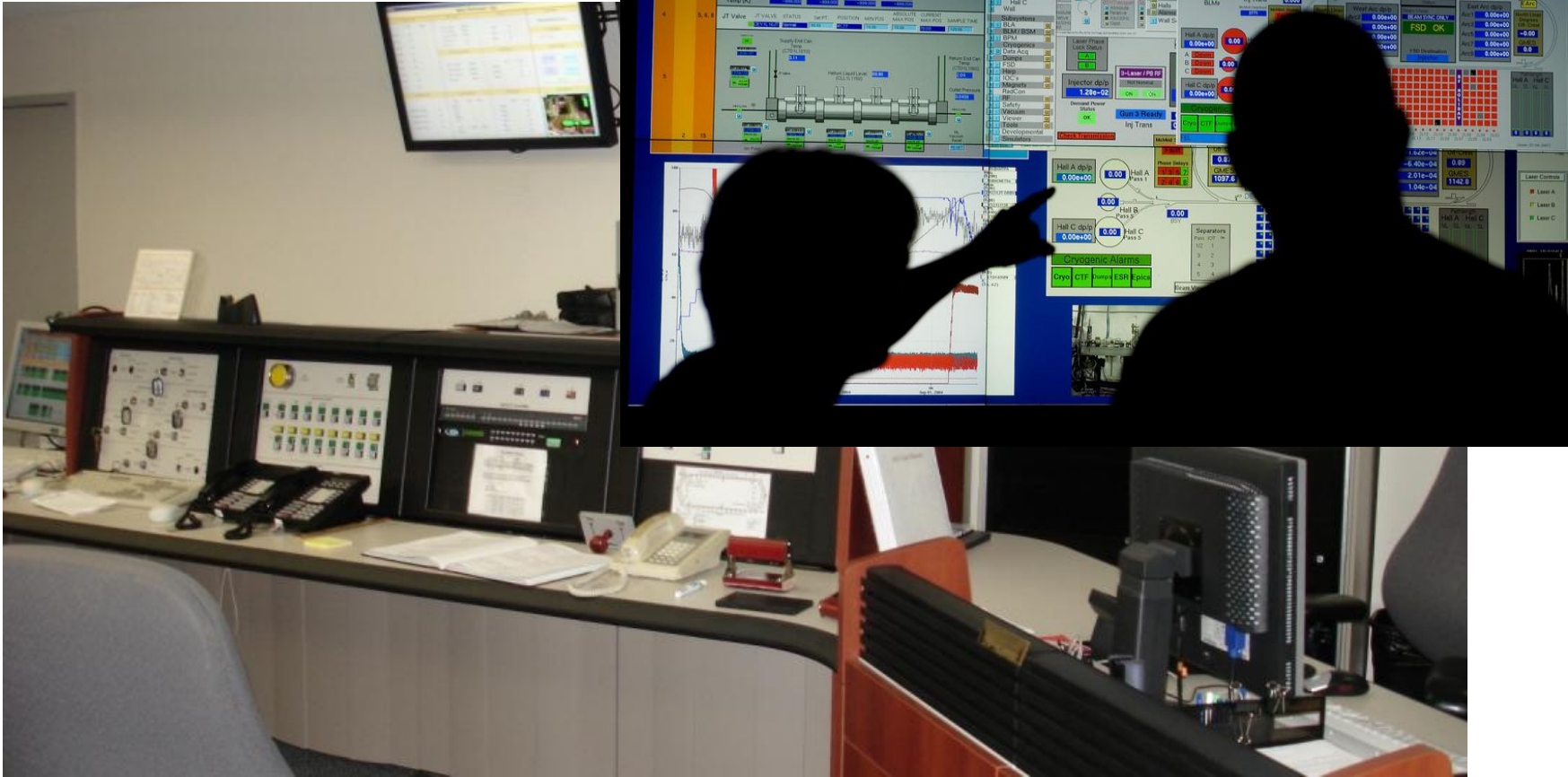
Lesson Learned:  
Start with an overall systems engineering process to set the context for managing safety systems

# Early Decisions

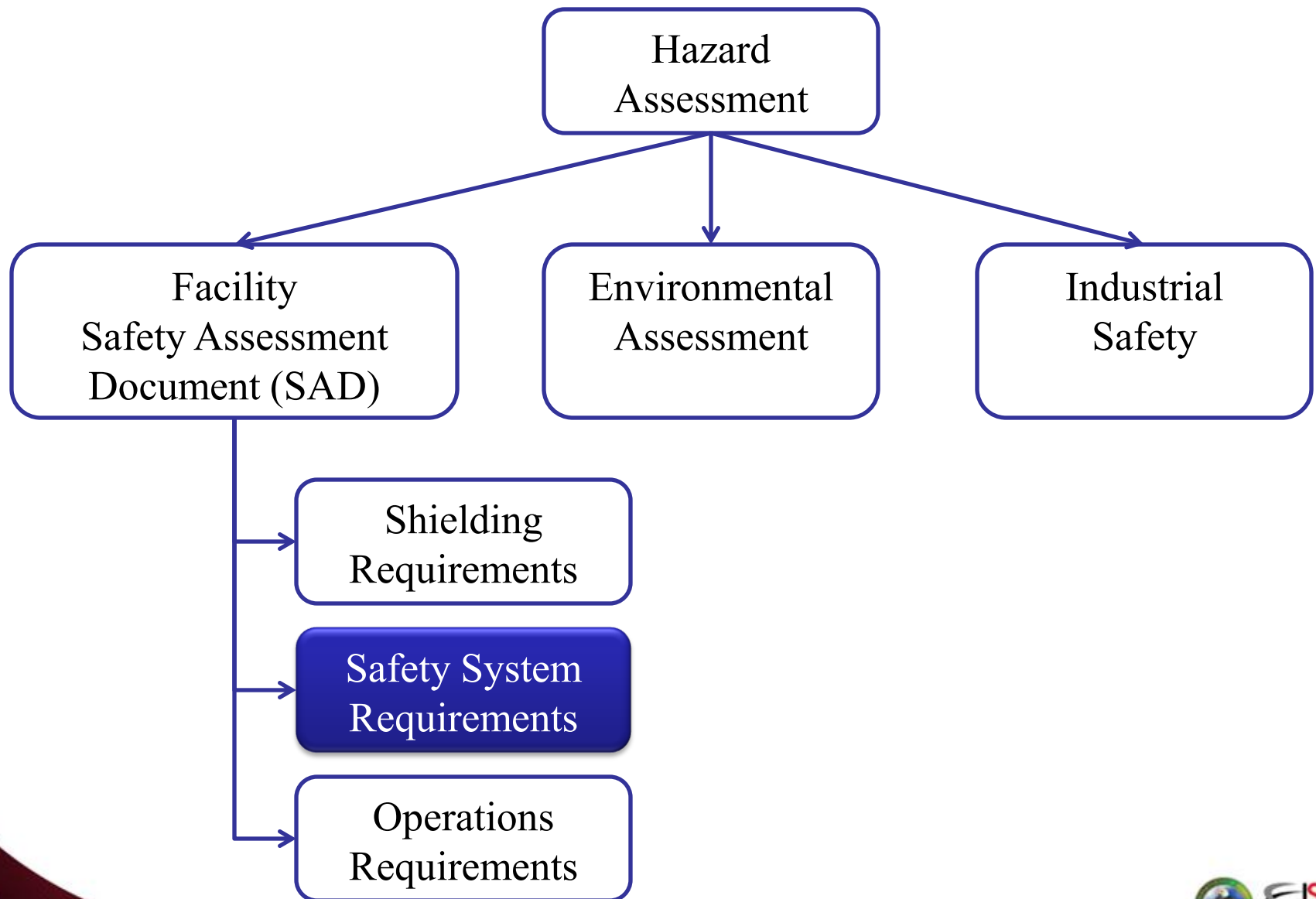
- Facility Segmentation
  - Identify fail-safe methods for stopping beam transport
- Civil Construction Requirements
  - Access Portals
  - Segmentation Features
  - Movable Shielding
  - Life Safety Code

Lesson Learned:  
Basic Safety System design  
decisions may impact facility  
operations and civil design.

# Human Factors



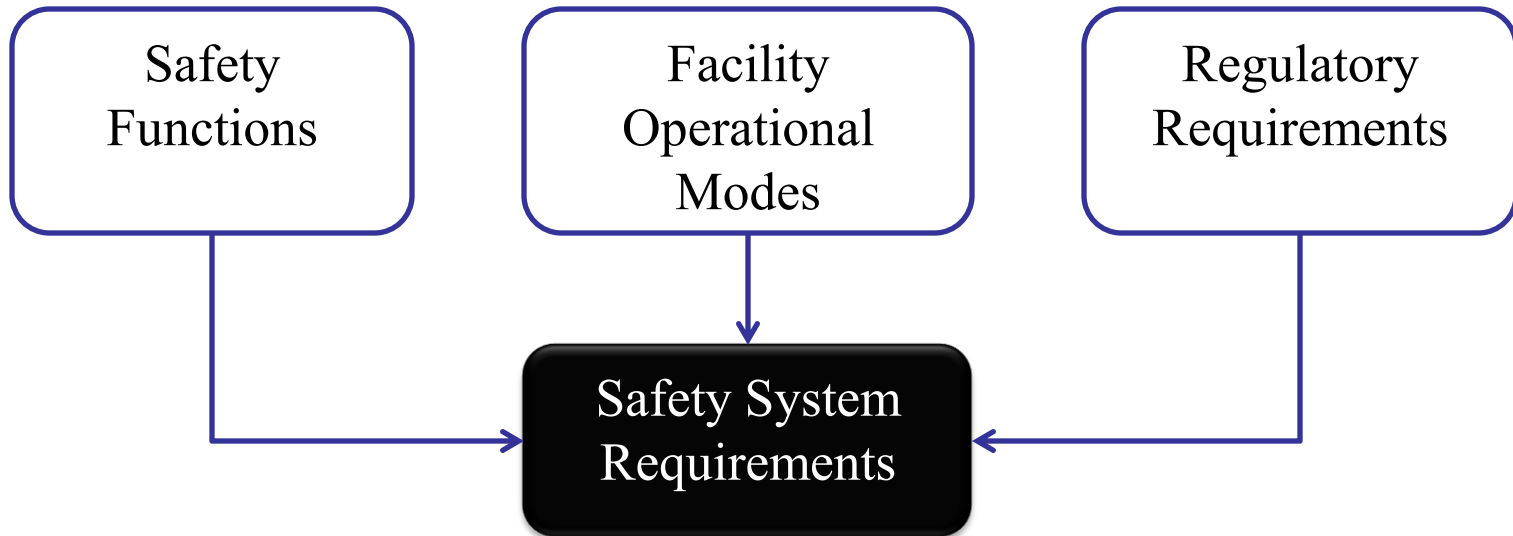
# Requirements Flow-Down



# CEBAF Safety Functions

| Function ID | Safety Function  | Required SIL |
|-------------|--|--------------|
| SF1         | Prevent beam transport from exclusion to occupied areas  | 3            |
| SF2         | Shut off interlocked devices when physical barriers between personnel and hazards are unsecured.   | 2            |
| SF3         | Shut off interlocked devices upon activation of an ESTOP   | 2            |
| SF4         | Shut off interlocked devices in support of administrative access to a secure beam enclosure.   | 2            |
| SF5         | Support search and secure operations prior to facility operations.   | 2            |
| SF6         | Inhibit operation of radiation generating devices when a high radiation dose rate associated with the device is detected in an occupied area | 1            |
| SF7         | Deter unauthorized entry to exclusion areas  | 1            |
| SF8         | Provide visual indications of unsecured safe, secure safe, and unsafe radiological enclosure status.   | 1            |
| SF9         | Provide audible warnings of pending unsafe status of a beam enclosure  | 1            |
| SF10        | Activate audible and visual alarms when the indicated oxygen level in monitored areas drops below 19.5% by volume.                           | 1            |

# Requirements



Does not adequately capture constraints

# Current Concerns

- Controls Cyber Security
  - Greatest concern is with engineering development PCs
  - Updating to meet ISA S99, NIST SP800-82
  - Safety Systems Cyber Security Assurance Program
  - Consulting with U.S. ICS-CERT
- Threat at multiple vectors
- Vulnerable components are engineering development workstations, display systems
- Highlights malicious intent as threat
- Active (?) degradation over time
  - APT



# Conclusions

- Scale of Hazards are Large and Complex
- Operators are an integral part of the system
- Hazards evolve with facility age and mission
- Disciplines of Systems, Software, Safety, Security overlap
  - Why not integrate them in to one discipline

**Thank You**

Questions?